**GENERAL DESCRIPTION**

Our best professional interior alkyd formulated to meet the performance requirements of professional applicators. SPEEDHIDE® Interior Semi-Gloss Oil provides excellent hiding, touch up, stain removal and scrubability properties. SPEEDHIDE Interior Semi-Gloss Oil is an alkyd with excellent flow and leveling to yield a smooth, even appearance on interior walls and trim surfaces.

**RECOMMENDED SUBSTRATES**

- Aluminum
- Concrete/Masonry Block
- Ferrous Metal
- Galvanized Steel
- Gypsum Wallboard-Drywall
- Plaster
- Wood

**CONFORMANCE STANDARDS**

VOC compliant - lower than Federal AIM
Meets MPI Category #47, Interior Alkyd Semi-Gloss, Gloss Level 5

**APPLICATION INFORMATION**

Stir thoroughly before and occasionally during use. When using more than one can of the same color, intermix to ensure color uniformity. **USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.** Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available through our website or by calling 1-800-441-9695.

**Airless Spray:** Pressure 2000 psi, tip 0.017” - 0.021”

Spray equipment must be handled with due care and in accordance with manufacturer’s recommendation. High-pressure injection of coatings into the skin by airless equipment may cause serious injury.

Explosion-proof equipment must be used when coating with these materials in confined areas. Keep containers closed and away from heat, sparks, and flames when not in use.

**Application Equipment:**
- High quality natural bristle brush
- 3/16” - 3/8” nap roller cover
- Do not thin.

**Flash Point:** 120°F (49°C)

**TINTING AND BASE INFORMATION**

Refer to the appropriate color formula book, automatic tinting equipment, and or computer color matching system for color formulas and tinting instructions.

- 6-1110 White and Pastel Base
- 6-1160 Midtone Base*
- 6-1210 Deeptone Base*
- 6-1300 Neutral Base*

*Must be tinted before use.

Some colors, drastic color changes, or porous substrates may require more than one coat to achieve a uniform finish.

**PRODUCT DATA**

**PRODUCT TYPE:** Alkyd  
**SHEEN:** Semi-Gloss: 50 to 70 (60º Gloss Meter)  
**VOLUME SOLIDS:** 56% +/- 2%  
**WEIGHT SOLIDS:** 76% +/- 2%  
**VOC:** 334 g/L (2.8 lbs./gal.)  
**WEIGHT/GALLON:** 11.4 lbs. (5.2 kg) +/- 0.2 lbs. (91 g)  
*Product data calculated on product 6-1110.

**COVERAGE:** Approximately 400 sq. ft./gal. (37.2 sq. m/3.78L) per U.S. Gallon (3.78L) on smooth, nonporous surfaces.

- Wet Film Thickness: 4 mils
- Dry Film Thickness: 2.2 mils

Coverage does not include variation due to application methods, surface porosity, and/or mixing.

**DURING TIME:**
- Dry time @77°F (25ºC); 50% relative humidity.  
- To Touch: 5 hours  
- To Recoat: 24 hours  
- To Full Cure: 30 days

Drying times listed may vary depending on temperature, humidity, film build, color, and air movement.

**CLEANUP:** High quality paint thinner

DANGER: Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.ppgpittsburghpaints.com, Spontaneous Combustion Advisory for additional information.

**DISPOSAL:** Contact your local environmental regulatory agency for guidance on disposal of unused product. Do not pour down a drain or storm sewer.

**FEATURES / BENEFITS**

**Features**
- Excellent flow and leveling
- Excellent block resistance
- Excellent adhesion
- Excellent scrubability
- Meets MPI Category #47, Interior Alkyd Semi-Gloss, Gloss Level 5
- Alkyd hardness and durability
- Good color and gloss retention
- Good hiding power and coverage

**Benefits**
- Less brush marks on the paint film/better coverage on trim
- Tack free film/ideal for doors, doorframes, and windowsills
- Sticks to difficult substrates
- Withstands repeated cleaning requirements
- Meets strict performance and aesthetic requirements
- Long lasting beauty
- Looks like new longer
- Hides surface imperfections
GENERAL SURFACE PREPARATION

Surfaces to be coated must be dry, clean, sound, and free from all contamination including loose and peeling paint, dirt, grease, oil, wax, concrete curing agents and bond breakers, chalk, efflorescence, mildew, rust, product fines, and dust. Remove loose paint, chalk, and efflorescence by wire brushing, scraping, sanding, and/or pressure washing. Putty all nail holes and caulk all cracks and open seams. Sand all glossy, rough, and patched surfaces. Feather back all rough edges to sound surface by sanding. Prime all bare and porous substrates with an appropriate primer. WARNING! If you scrape, sand, or remove old paint, you may release lead dust or fumes. LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the USEPA National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead. In Canada contact a regional Health Canada office. Follow these instructions to control exposure to other hazardous substances that may be released during surface preparation.

ALUMINUM: This substrate may present potential adhesion problems. Any coating applied directly to aluminum should be spot applied, allowed to cure overnight, and then evaluated for adhesion. If adhesion is good, the application may proceed.

CONCRETE/MASONRY BLOCK: Mortar should cure for at least 30 days and preferably 90 days prior to priming. Fill block with an appropriate block filler. Surfaces previously coated with water thinned cement-based paint must be prepared with extra care. If the material appears to be adhering tightly, a masonry sealer may be applied to seal the surface. Check adhesion by applying a piece of masking tape. If the sealer peels off and has loose particles, remove all chalking or crumbling material, re-seal and re-check adhesion.

FERROUS METAL: The surface must be cleaned thoroughly to remove any dust, rust, and surface contaminants, and then primed.

GALVANIZED STEEL: Caution must be used when selecting coatings for use on all galvanized metal surfaces. These substrates may have a factory-applied stabilizer, which is used to prevent white rusting during storage and shipping. Such stabilizers must be removed by either brush blasting, sanding or chemical treatment prior to priming.

GYPSUM WALLBOARD-DRYWALL: Nails or screws should be countersunk, and they along with any indentations should be mudded flush with the surface, sanded smooth and cleaned to remove any dust, then prime prior to painting the substrate.

PLASTER: Plaster, hardcoat, skim coat, or other alkaline surfaces should be allowed to cure for at least 30 days prior to priming with an alkali resistant primer.

WOOD: Unpainted wood or wood in poor condition should be sanded smooth, wiped clean, then primed. Any knots or resinous areas must be primed before painting. Countersink all nails, putty flush with surface, then prime.

RECOMMENDED PRIMERS

<table>
<thead>
<tr>
<th>Material</th>
<th>Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>6-204, 17-921</td>
</tr>
<tr>
<td>Concrete/Masonry Block</td>
<td>4-603, 17-921</td>
</tr>
<tr>
<td>(primers, sealers)</td>
<td></td>
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<tr>
<td>Concrete/Masonry Block</td>
<td>6-7, 6-15</td>
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<tr>
<td>(block fillers)</td>
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<tr>
<td>Ferrous Metal</td>
<td>6-208, 90-712</td>
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<tr>
<td>Galvanized Steel</td>
<td>6-209, 17-921</td>
</tr>
<tr>
<td>Gypsum Wallboard-Drywall</td>
<td>6-2, 6-4, 9-900</td>
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<tr>
<td>Masonry</td>
<td>4-603, 17-921</td>
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<tr>
<td>Plaster</td>
<td>4-603, 17-921</td>
</tr>
<tr>
<td>Wood</td>
<td>6-9, 17-921</td>
</tr>
</tbody>
</table>

LIMITATIONS OF USE

FOR EXTERIOR USE ONLY. Apply only when air, surface and product temperatures are above 50ºF (10ºC).

Not recommended for use on floors.

Important: All oil based alkyd products change color with age. The yellow discoloration is most visible in whites and light colors. PPG latex products are recommended when yellowing is a concern.

PACKAGING

1-Gallon (3.78L)
5-Gallon (18.9 L)