



CORONADO
P A I N T

SECTION NO. 2
ADS-332
651 LINE

RUST SCAT®
Rust Preventative
Polyurethane Satin Enamel
651 Line

Type	Sheen	Theoretical Spread Rate	Recommended Application	Thinner	Clean Up		
Urethane Alkyd	Satin	300 - 400 Sq. Ft. Per Gallon*	Brush, Roller or Spray	Mineral Spirits	Mineral Spirits		
Dry Time:		Tack Free:	4 Hrs. @ 55°F 2 Hrs. @ 77°F 1 Hr. @ 95°F	Recoat:	48 Hrs. @ 55°F 24 Hrs. @ 77°F 12 Hrs. @ 95°F	Full Cure:	14 Days @ 55°F 7 Days @ 77°F 4 Days @ 95°F

PRODUCT NAME: 651 Line-RUST SCAT® Rust Preventative Polyurethane Satin Enamel	RUST SCAT® Polyurethane Satin Enamel is designed as a rust preventative coating for ferrous metal. The rich satin sheen hides many surface imperfections, while maintaining the durability of hard enamel. It is easy to apply, has tenacious adhesion, has excellent wetting properties and exhibits an excellent appearance once cured. Use a barrier coat over zinc rich coatings. This product line was formerly known as VelvaGard.
WHERE TO USE:	Metal Interior-exterior. RUST SCAT® is ideal for a myriad of metal substrates, anywhere beauty and performance is desirable. Not recommended for immersion service.
SURFACE PREPARATION:	New Work: The surface to be coated must be dry, clean and free of oil, grease, rust and other contaminants that could interfere with adhesion. PRIMING: This product can be used direct to metal, however for the best corrosion resistance, use the following primers: Ferrous Metal – Rust Scat® Primers 35-111, 35-147, 35-153 or 36-11 REPAINT: The surface to be painted must be clean and free of dirt, chalk, wax, grease, rust or loose flaking paint. Dirt and chalk should be removed by scrubbing with warm soapy water and thoroughly rinsed with clean water. Wax should be removed by hand sanding vigorously or by conscientious power tool cleaning. Remove loose paint by scraping. Feather sand rough edges to insure a smooth finish coat. Glossy surfaces must be dulled by lightly sanding. Remove sanding dust before paint application. Any exposed substrate should be spot primed with the appropriate primer.
APPLICATION:	Stir RUST SCAT® thoroughly with a circular lifting motion to secure even pigment dispersion. Roller – Use a short nap mohair cover Brush – Use a natural hair bristle brush for best results For best results use quality applicator tools. Do not sacrifice good results by using poor quality tools. Spray techniques and sprayable surfaces vary from job to job. Because of this, it is extremely difficult to make set recommendations. For this reason we offer the following basic spraying recommendations. May be applied with airless or conventional spray equipment. Tip sizes and atomization pressures will vary with the type of equipment used. Usually an 8 to 12 inch fan at one foot distance is ideal for airless and can be obtained with a tip size from .X15 to 0.X19, with pressure no less than 2100 psi. For conventional spraying, a 45 to 70 thousandths nozzle with internal mix air cap to give 4" to 12" fan at one foot gives excellent results. Follow spray equipment manufacturers recommendations. Do not apply at more than recommended spreading rate. Apply only when surface and air temperatures are between 45° F and 95°F. Do not apply if rain is threatening or if the temperature is within 5 degrees of the dew point and falling.
*NOTE ON SPREAD RATE:	Actual spread rate will vary based upon numerous factors, including texture of the substrate, application method, waste, surface porosity and thinning. The Theoretical Spread Rate listed on this document has not taken into account these factors and is only based upon the volume solids of this product and the recommended wet film thickness when applied to a smooth substrate.
RESIN TYPE:	Urethane Alkyd

SOLIDS:	Weight: 71.1 ± 1.0% Volume: 50.7 ± 1.0%
WEIGHT PER GALLON:	11.0 lbs.
VISCOSITY:	87 - 92 KU (Krebs Units)
FLASH POINT:	102° F. (TT-P-14, Method 4293)
SPECULAR GLOSS:	20 - 25 units @ 60 Degrees
SAG RATING:	Pass 8 mils (Leneta)
REC. FILM THICKNESS:	Wet: 4.0 to 5.3 Mils Dry: 2.0 to 2.7 Mils
THINNING:	Thinning is not normally required. A small amount of mineral spirits (5% or less) may be used while still maintaining compliance with VOC regulations.
TINTING:	651 Line is available in 4 bases for tinting a full range of colors. Ready mixed colors are available in a limited assortment. Custom color batches are available in batch size quantities.
LIGHT REFLECTANCE:	95% (White or lightest colors)
CAUTIONS:	<p style="text-align: center;">DANGER!</p> <p style="text-align: center;">COMBUSTIBLE LIQUID AND VAPOR. HARMFUL OR FATAL IF SWALLOWED. Causes eye, nose, throat and skin irritation. OVEREXPOSURE MAY CAUSE KIDNEY DAMAGE.</p> <p style="text-align: center;">Contains Mineral Spirits, Ethyl Benzene and Lt. Aromatic Solvent, Naphtha.</p> <p>NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvent with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.</p> <p>Use only with adequate ventilation. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Do not breathe dust, vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH approved) during and after application. Follow manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep away from heat and flame.</p> <p>First Aid: In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin, wash thoroughly with soap and water. If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting. Get medical attention immediately.</p> <p>If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.</p> <p>DANGER – Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed, water-filled metal container.</p> <p style="text-align: center;">WARNING: This product contains chemicals known to the state of California to cause cancer, birth defects or other reproductive harm.</p> <p style="text-align: center;">Obtain and read the MSDS prior to using this product. KEEP OUT OF REACH OF CHILDREN</p>
VOC/VOS STATEMENT:	This product contains a maximum of 400 grams VOC/VOS per liter of coating (3.3 pounds per gallon)
OTC CATEGORY:	This product is compliant under the Ozone Transport Commission regulations as a Rust Preventive Coating.

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